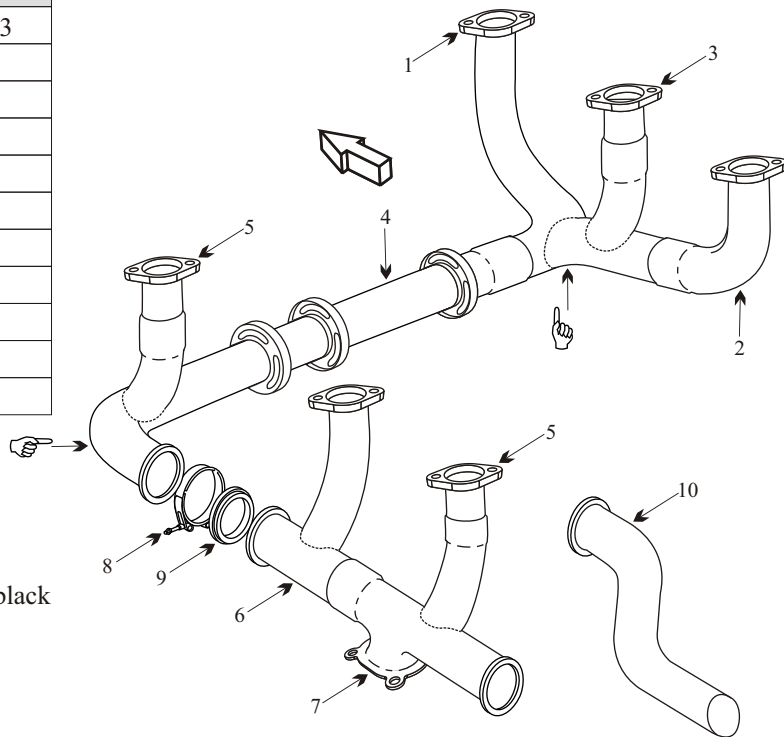


COMMANDER AIRCRAFT 114 TC/115 TC

WITH LYCOMING TIO 540-AG1A

Item	Part Number	Description
1	40B19822	EXHAUST PIPE ASSY CYL #1 & #3
2	40B19825	EXHAUST STACK CYL #5
3	LW12728	RISER STACK ADAPTER
4	40B21964	PIPE ASSY CROSSOVER CYL #2
5	40G21969	RISER STACK CYL #2 & #6
6	40B21967	EXHAUST PIPE CYL #4
7	47C21963	TRANSITION
8	LW-12093-5	CLAMP
9	78084	GASKET
10	645031-101	TAIL PIPE
NS	77611	GASKET



- Inspect joints for freedom of movement and distortion.

- Inspect transition for cracks.

☞ This part has a hot area at the elbow, inspect this area for black flaking metal and bulges.