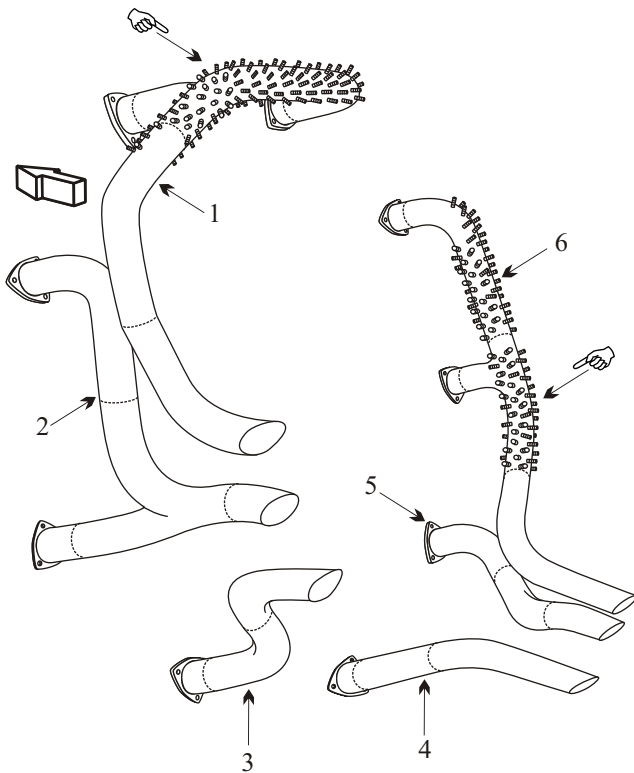


BEECHCRAFT 18 SUPER

“E” MODEL

Item	Part Number	Description	BA112 - BA617
1	414-189210	STACK ASSY CYL #1 & #9	
2	414-189205	STACK ASSY CYL #7 & #8	
3	414-189204-9	STACK ASSY CYL #6	
4	414-189203-7	STACK ASSY CYL #5	
5	414-189202	STACK ASSY CYL #4	
6	414-189209	STACK ASSY CYL #2 & #3	
-	414-189165-25	CARB HEAT MUFF OUTER CYL #1 & #9	
-	414-189166-11	CARB HEAT MUFF INNER #1 & #9	SN ^{BA-112} ₅₅₁
-	414-189166-15	CARB HEAT MUFF INNER #1 & #9	SN ^{BA-552} ₆₁₇
-	414-189168-9	CAP ASSY CARB HEAT MUFF	
-	414-189200-13	COLLAR HEAT MUFF	
-	414-189200-15	COLLAR HEAT MUFF	
-	414-189200-11	COLLAR HEAT MUFF	
-	414-189200-9	COLLAR HEAT MUFF	
-	414-189163-19	CARB HEAT MUFF INNER CYL#2 & #3	
-	414-189164-15	CARB HEAT MUFF INNER #2 & #3	SN ^{BA-112} ₅₅₁
-	414-189164-19	CARB HEAT MUFF3 OUTER #2 & #3	SN ^{BA-552} ₆₁₇
-	414-189168-11	CAP ASSY CARB HEAT MUFF	
-	414-189200-7	COLLAR HEAT MUFF	
-	414-189200-5	COLLAR HEAT MUFF	
-	414-189200-37	CLAMP ASSY EXHAUST	
-	414-189200-35	CLAMP ASSY EXHAUST	

☞ This part has a hot area at the elbow, inspect this area for black flaking metal and bulges.



“H” MODEL

Item	Part Number	Description	BA-618 AND ON
1	18-950015-1	STACK ASSY CYL #6	
2	18-950016	STACK ASSY CYL #7 & #8	
3	18-950011-1	STACK ASSY CYL #1 & #9	
4	18-950012-1	STACK ASSY CYL #2 & #3	
5	18-950013-1	STACK ASSY CYL #4	
6	18-950014-1	STACK ASSY CYL #5	
-	414-189165-21	CARB HEAT MUFF OUTER CYL #1 & #9	
-	414-189166-15	CARB HEAT MUFF INNER CYL #1 & #9	
-	414-189200-13	COLLAR HEAT MUFF	
-	414-189200-15	COLLAR HEAT MUFF	
-	414-189200-11	COLLAR HEAT MUFF	
-	414-189200-9	COLLAR HEAT MUFF	
-	414-189168-9	CAP ASSY CARB HEAT MUFF	
-	414-189163-25	CARB HEAT MUFF OUTER CYL #2 & #3	
-	414-189164-29	CARB HEAT MUFF INNER CYL #2 & #3	
-	414-189200-7	COLLAR HEAT MUFF	
-	414-189200-5	COLLAR HEAT MUFF	
-	414-189168-11	CAP ASSY CARB HEAT MUFF	
-	414-189168-23	CAP ASSY CARB HEAT MUFF	
-	18-950001-17	CLAMP ASSY EXHAUST	SN ^{BA-618} _{BA-652}
-	18-950001-13	CLAMP ASSY EXHAUST	SN ^{BA-653} _{and on}
-	18-950001-15	CLAMP ASSY EXHAUST	

☞ This part has a hot area at the elbow, inspect this area for black flaking metal and bulges.

