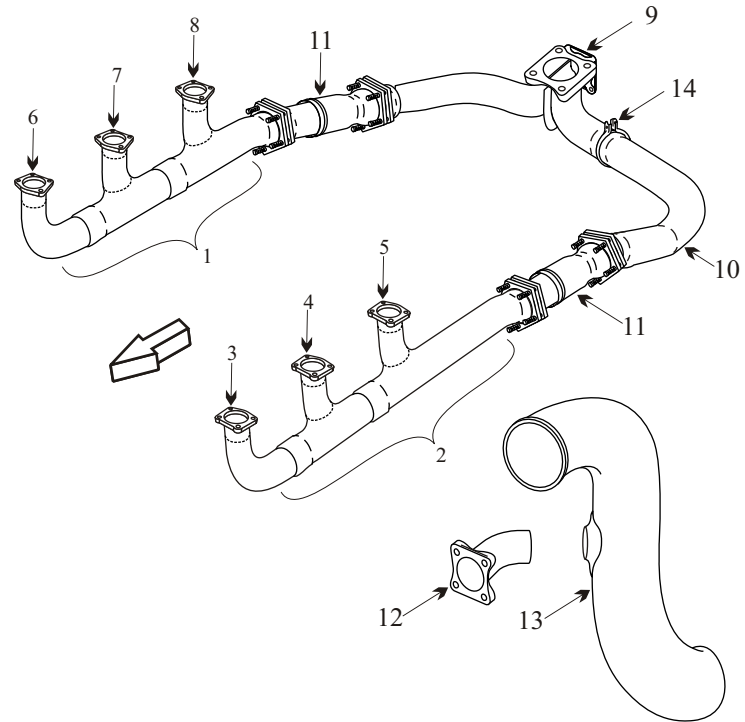


CESSNA 404

Item	Part Number	Description	
1	9910295-14/30	STACK ASSY RIGHT HAND	
2	9910295-13/29	STACK ASSY LEFT HAND	
3	9910295-17/33	FWD STACK LEFT HAND FWD	
4	9910295-19/35	CTR STACK LEFT HAND CTR	
5	9910295-21/37	AFT STACK LEFT HAND AFT	
6	9910295-18/34	FWD STACK RIGHT HAND FWD	
7	9910295-20/36	STACK RIGHT HAND CTR	
8	9910295-22/38	STACK RIGHT HAND AFT	
9	9910298-12	HEADER	
10	9910298-13	MANIFOLD ELBOW	
11	9910296-2/7	SLIP JOINT (INCONEL)	
12	9910298-14/22	WASTEGATE ELBOW	
NS	9910306-1	GASKET WASTEGATE	
13	9910298-1	TAILPIPE	
14	NH1000897-60	CLAMP MANIFOLD	
NS	U84C45055	CLAMP TAILPIPE SUPPORT	
NS	3063CC262	CLAMP MANIFOLD SUPPORT	
NS	628260	GASKET	
NS	027-250	SPRING KIT	
NS	5854101-3	INDUCTION AIR BOX	SN 0001 0078
NS	5854101-37	INDUCTION AIR BOX	SN 0079 0105
NS	5854101-58	INDUCTION AIR BOX	SN 0106 0209
NS	5854101-68	INDUCTION AIR BOX	SN 0210 0859
NS	5855178-2	BRACKET TURBO SUPPORT	
NS	VARIOUS	SEAT BASE	



- Inspect tailpipes for internal pitting and wall thickness especially at the outside radius, which is the thin section, and at support bracket.
- Inspect joints for freedom of movement and distortion.
- Inspect turbo header for internal pitting, warped and or cracked flow divider and thin sections.
- Some of the parts for this aircraft are Inconel. Although Inconel is a far superior metal, it is more difficult to inspect. Inconel tends to corrode from the inside without showing signs of flaking or bulging like stainless steel. The carbon on the inside of the exhaust parts should be removed to properly inspect the components. If the welds are developing pinholes the component may not pass an internal inspection.
- Slip fit stacks should be ordered as a complete assembly to ensure good joint integrity with smooth slip fits.

AD 2000-01-16

Applies to all S/N's

Visual inspection of exhaust system every 50 hrs or 30 days of operation.

Remove/inspect tailpipes for cracks, corrosion, holes or distortion every 12 months.

Inspect/pressure test exhaust system every 12 months.

Replace multi-segment V-band clamps every 500 hrs of operation.

Remove exhaust system from slip-joints aft to all turbo-charger components every 2500 hrs of operation or 12 yrs whichever occurs first and send to approved repair facility.